

The Anybus X-gateway copies I/O-data in both directions thus enabling data exchange between the two networks. Default I/O configuration is 20 bytes Input and 20 bytes Output. Changing default settings is very simple and is carried out using the RS232 configuration port and a standard terminal interface on a PC, such as Hyper Terminal for Windows.

This gateway is a true Layer 7 gateway that converts application data to/from Ethernet Modbus/TCP <=> Modbus RTU, providing independent handling of each communication interface.

For a transparant gateway between Ethernet Modbus/TCP <=> Modbus RTU, please look at the HMS part number AB7702

The Ethernet interface consists of an embedded ModbusTCP 10/100 Mbit/s interface with IT functionality such as WEB-server, SSI-scripts, Flash file system, FTP-server, Email client, Telnet etc. It is possible to build web pages displaying and controlling a factory floor process with data from the other connected network. It is built on a dedicated 32 bit RISC micro processor (+60 mips) ensuring fast and secure Ethernet performance.

The EtherNet/ModbusTCP interface module is certified by the University of Michigan and has proven conformance and interoperability with leading PLC's, HMI's etc.

The Modbus RTU Slave interface is implemented according to Modbus Protocol ref guide (PI-MBUS-300). All data is mapped to 3x and 4x Modbus areas meaning the Input Status and Output Register Word areas. The Modbus RTU standard baudrate is 19200 Bit/s but can be modified on the gateway between 1200 Bit/s to 57 600 Bit/s.

KEY FEATURES
■ 10/100 MBit twisted pair RJ45 connection
■ TCP/IP settings configurable with web-page, Configuration Tool, DHCP, ARP or with DIP switches
■ Modbus/TCP class 0, class 1 and partially class 2 slave functionality
■ 1.4 Mbyte storage space on Flash disk
Support for AnyBus IPconfig utility for easy TCP/IP set up
SSI scripts used for easy display/control of process data on WEB-pages
Gateway diagnostics via WEB-pages
Supported Modbus RTU functions: 1, 2, 3, 4, 5, 6, 8, 15, 16, 22, 23
Modbus RTU transmission media RS485

TECHNICAL SPECIFICATIONS	
Size:	126 mm x 110 mm x 42 mm
Power Supply:	24 VDC (±10%)
Temperature:	0-65°C
Current Consump:	max 300 mA
I/O Input:	Default 20 bytes, max 512 bytes
I/O Output:	Default 20 bytes, max 512 bytes
Mech Rating:	IP20/Nema1
Config Method:	Windows Hyper Terminal
UL certification:	E203225, Listed 67AM, UL-1604 Class 1, Div 2, GP A, B, C, D, Temp Code T4
ATEX certification:	ATEX 135419, II 3 G, EEx nL IIC T4, DEMKO 03
Power supply connector:	2-pole 5.08 mm Phoenix pluggable screw connector
Modbus-TCP connector:	RJ45
Modbus-TCP address:	Any valid IP-address
Modbus RTU baudrate:	1200 Bit/s to 57 600 Bit/s
Modbus RTU address:	Node address 1-247
Modbus RTU connector:	D-sub 9-pin female
Modbus-TCP baudrate:	10/100 Mbit/s autodetect
Price Group:	Α
Order Code:	AB7641

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